

# Work Order ID 52369

Tuesday, September 22, 2009 3:13:17 PM



Page 1

Item ID: D3134-1

Accept



Setup Start



Revision ID: E

Stop



Item Name: Rod

8

Start Date: 9/23/2009

Start Qty: ~~4.00~~



Cust Item ID:

Required Date: 10/9/2009

Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*PLMF*

Date:

*09-9-22*

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3134

Rev E

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-Cut material to length as per Dwg D3134 □ 2-Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134 □ 3-Deburr rod, no sharp edges. □ 4-Bend as per Dwg D3134 using template D3134-1T2

*M-L*

*09/09/29*

*(8X)*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*=> 8 02/02/30*

*(SS)*

*/*

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

*JAN*

0.00

Packaging

*Per 8/30*

*(S)*

**Work Order ID 52369**

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Item ID: D3134-1

Accept



Setup Start



Revision ID: E

Stop



Item Name: Rod

Start Date: 9/23/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_


Run Start




QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21 - Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

09/10/01 MF  
0910-01

# Picklist Print

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Page 1

Work Order ID: 52369



Parent Item: D3134-1RevE



Parent Item Name: Rod

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.250W.049		Purchased	No			100	f	43.7810	2.6316			



304 Seamless Tubing .250 x .049w

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

43.781

109248

3.781

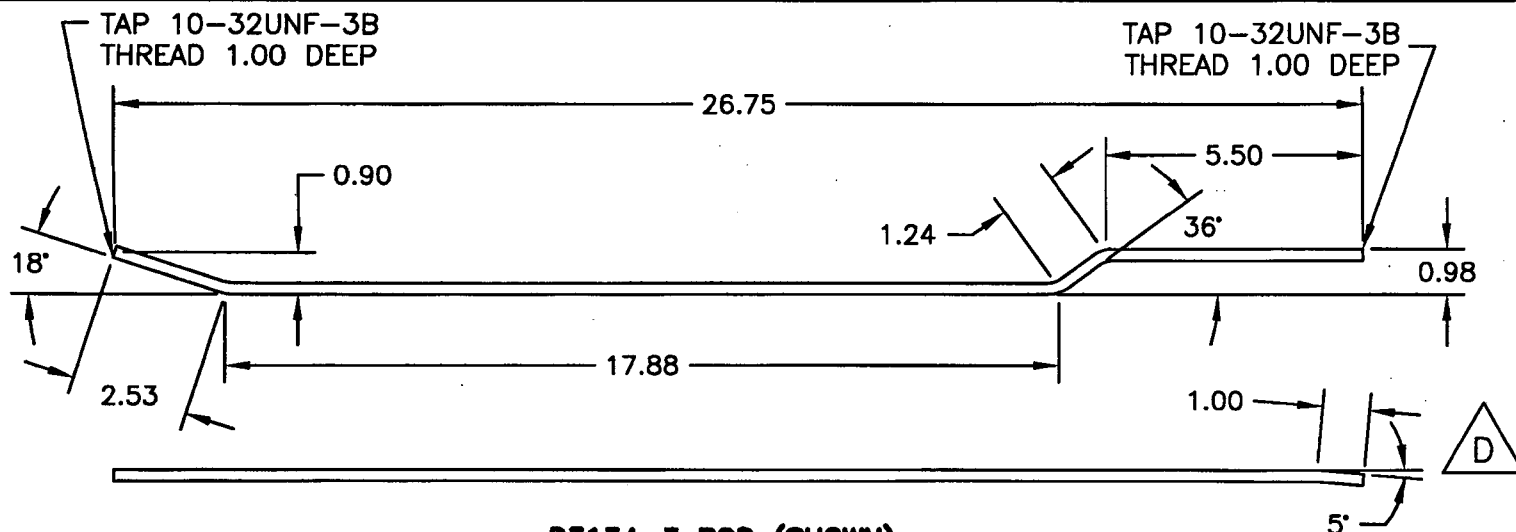
112518

40

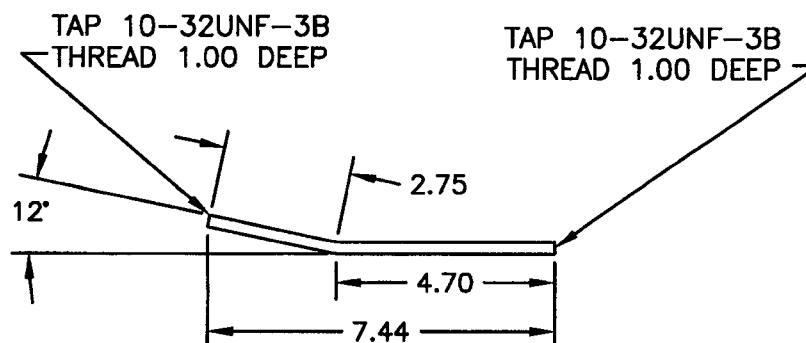
M-L 09/09/29

MH2518

TOP COPY  
RETURN TO  
ENGINEERING  
ROLL-UP COPY  
FOR AMENDMENT  
WITHOUT NOTICE  
BY ORDER  
NO. 52369



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

# NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL (REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

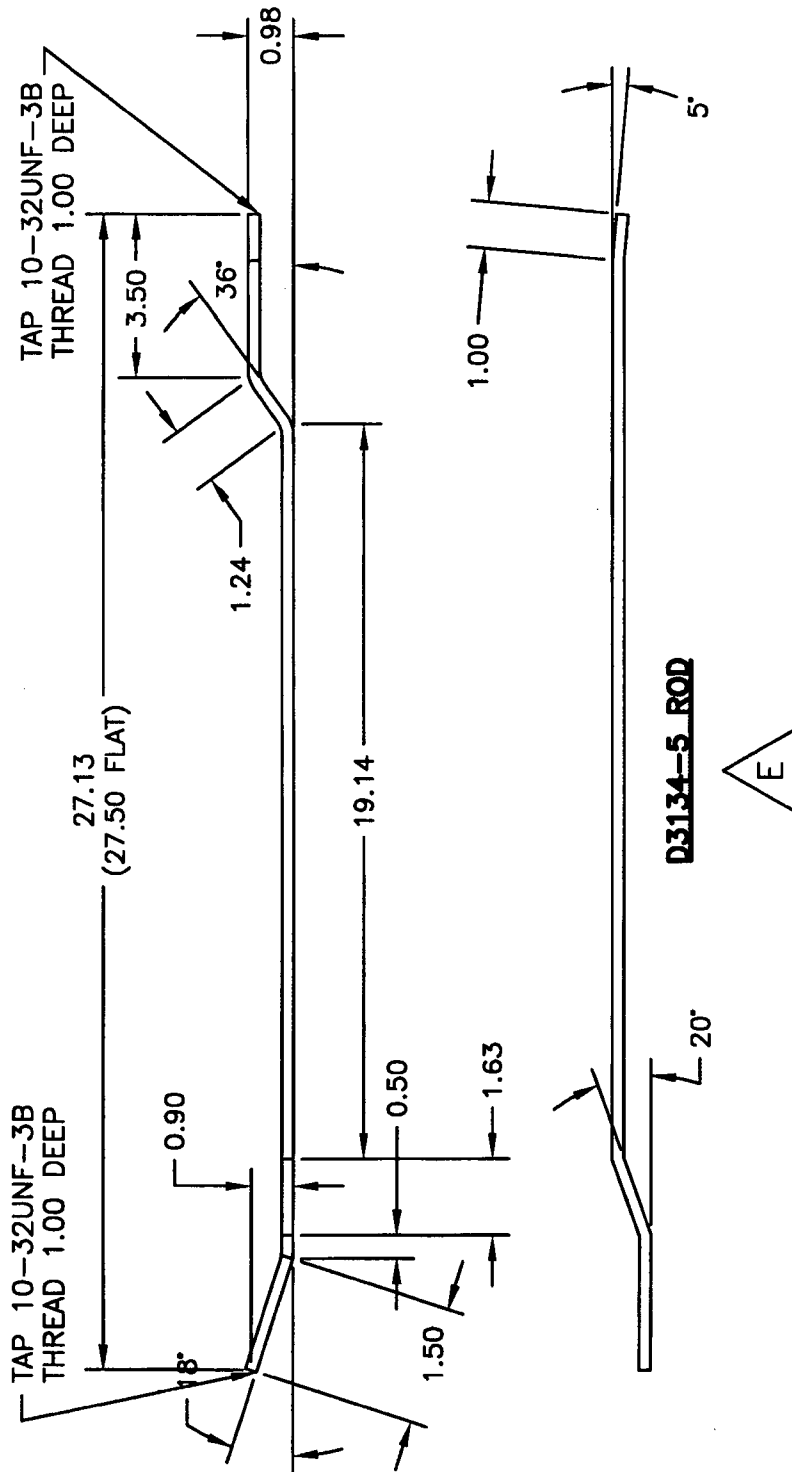
DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
DATE	06.05.08	TITLE	ROD	REV. E
A	02.04.17	NEW ISSUE		
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1		
C	04.10.18	ADD PART MARKING		
D	05.12.05	CORRECT VIEW		
E	06.05.08	ADD -5, REF DSI 9331		
SHEET 1 OF 2				SCALE
NTS				

RELEASED  
06.05.08

52349



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3134	REV. E SHEET 2 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS



RELEASED  
06.05.09 *[Signature]*

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